

# Advice and assistance for machines of the G-WASH product range



**GRÜNIC**

<b><u>Problem</u></b>	<b><u>Cause</u></b>	<b><u>Remedy</u></b>
<b>G-WASH</b> <b>11/104/105/140/171</b>  Color residues in the screen          Bad washing Result	Washing time too short _____  Insufficient washing pressure _____     Not enough solvent on the screen _____  Dirty solvent _____  Bad coordination between the solvent and the ink system _____	- Increase the washing time  - Make sure that all the nozzle covers are mounted - Check the flexible tubes for possible leakage - Check the correct function of the washing pump  - Nozzles clogged, check and clean the tank  - Replace or distill the solvent   - Change the solvent
<b>G-WASH</b> <b>12/125/142/144</b> <b>172/174</b>  No de-coating effect          Striation after de-coating	Insufficient amount of decoating chemical _____       Decoating agent is ineffective _____  Bad coordination between the chemical and the layer; Bad dissolution capacities _____  Nozzles clogged _____     Insufficient water pressure _____	- Check the level of decoating product in the barrel - Make sure that all the nozzle covers are mounted - Check the flexible tubes for possible leakage - Check the correct function of the chemical pump - Check the atomizing air - Check the setting of the chemical quantity  - Previously de-grease the screens   - Change the chemical  - Clean the nozzles - Check the water filter - Check and clean the recycled water tank  - Make sure that all the nozzle covers are mounted - Check the flexible tubes for possible leakage - Check the correct function of the high pressure pump - Check the water filter - Check the admission pressure pump
<b>G-WASH</b> <b>15/104/125/145</b> <b>175</b>  Bad development          Striation	Over-exposure _____  Insufficient water pressure _____     Insufficient exposure _____  Excessive water pressure _____	- Check the exposure time  - Make sure that all the nozzle covers are mounted - Check the flexible tubes for possible leakage - Check the function of the high pressure pumps - Check the water filter - Check the admission pressure pump  - Check the exposure time  - Check the water pressure - Make sure that the nozzles are not clogged